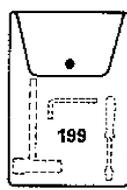


**STIGA**  
634  
SPARE PARTS



## Section: SD 2500 BRUSH CUTTER ENGINE

| Pos. | Quantity | Spare part No | Description         | Kit | Notes          | New |
|------|----------|---------------|---------------------|-----|----------------|-----|
|      | 4611     |               |                     |     |                |     |
| 1    | 2        | M216027       | Screw               |     |                |     |
| 2    | 1        | M323057       | Cylinder cover      |     |                |     |
| 3    | 1        | M227023       | Air filter          |     |                |     |
| 4    | 2        | M213104       | Screw               |     |                |     |
| 5    | 1        | M301285       | Air filter cover    |     |                |     |
| 7    | 1        | M215992       | .Grommet            |     |                |     |
| 8    | 2        | M227022       | .Spacer             |     |                |     |
| 9    | 1        | M223730       | .Choke kit          |     |                |     |
| 11   | 1        | M219016       | ..Spring            |     |                |     |
| 13   | 2        | M229524       | Nut                 |     |                |     |
| 14   | 1        | M323702-02    | Carburettor         |     | Walbro WT238   |     |
| 15   | 1        | M224148       | Carburettor gasket  |     |                |     |
| 16   | 2        | M120098       | Screw               |     |                |     |
| 17   | 1        | M323323       | Insulator           |     |                |     |
| 18   | 1        | M224318       | Gasket              |     |                |     |
| 19   | 2        | M219508       | Screw               |     |                |     |
| 20   | 4        | M229121       | Spacer              |     |                |     |
| 21   | 1        | M215874       | Screw               |     |                |     |
| 22   | 1        | M323058       | Muffler shield      |     |                |     |
| 23   | 2        | M224354       | Muffler stud        |     |                |     |
| 24   | 1        | M224266       | Shield-muffler heat |     |                |     |
| 25   | 1        | M224350       | Nut                 |     |                |     |
| 26   | 1        | M227028       | Muffler body-inner  |     |                |     |
| 27   | 2        | M227036       | Spacer              |     |                |     |
| 28   | 1        | M224452       | Muffler body-outer  |     |                |     |
| 29   | 1        | M227272       | Plate               |     |                |     |
| 30   | 2        | M235642       | Nut                 |     |                |     |
| 31   | 2        | M215515       | Gasket-muffler      |     |                |     |
| 32   | 2        | M216022       | Screw               |     |                |     |
| 33   | 2        | M217669       | Screw               |     |                |     |
| 34   | 1        | M217388       | Starter assy        |     |                |     |
| 35   | 1        | M223331       | .Starter carter     |     |                |     |
| 36   | 1        | M218932       | ..Rope guide        |     |                |     |
| 37   | 3        | M219585       | ..Spacer            |     |                |     |
| 38   | 1        | M218941       | .Nylon washer       |     |                |     |
| 39   | 1        | M216792       | .Starter handle     |     |                |     |
| 40   | 1        | M300474       | .Starter spring     |     |                |     |
| 41   | 1        | M301252       | .Drum + rope        |     |                |     |
| 42   | 1        | M216093       | ..Starter rope      |     | 3 x 910 mm     |     |
| 43   | 1        | M216590       | .Washer             |     |                |     |
| 44   | 1        | M215874       | .Screw              |     |                |     |
| 45   | 1        | M217382       | Fuel tank cushion   |     |                |     |
| 46   | 1        | M301289       | Fuel tank           |     |                |     |
| 47   | 1        | M225057       | .Fuel hose          |     |                |     |
| 48   | 1        | M93720        | .Fuel filter        |     |                |     |
| 49   | 1        | M225058       | .Return hose        |     |                |     |
| 50   | 1        | M224993       | .Fuel cap           |     |                |     |
| 51   | 1        | M217390       | Fuel tank cushion   |     |                |     |
| 52   | 1        | M225037       | Starter pawl        |     |                |     |
| 53   | 1        | M216583       | Nut                 |     |                |     |
| 54   | 2        | M216022       | Screw               |     |                |     |
| 55   | 1        | M219383       | Switch wire         |     |                |     |
| 56   | 1        | M302138       | Ignition assy       |     |                |     |
| 57   | 1        | M223884       | .Spark plug wire as |     |                |     |
| 58   | 1        | M235433       | ..Connector         |     |                |     |
| 59   | 1        | M235922       | ..Boot              |     |                |     |
| 60   | 1        | M215533       | ..Grommet           |     |                |     |
| 61   | 1        | M68497        | Washer              |     |                |     |
| 62   | 1        | 9400-0261-00  | Spark plug          |     | Champion RDJ8J |     |
| 63   | 1        | M222308       | Flywheel            |     |                |     |
| 64   | 1        | M213178       | Screw               |     |                |     |
| 65   | 1        | M224165       | Cylinder cover      |     |                |     |
| 66   | 2        | M217320       | Screw               |     |                |     |
| 67   | 1        | M225059-01    | Cylinder kit        |     |                |     |
| 68   | 1        | M323716       | .Cylinder gasket    |     |                |     |
| 69   | 1        | M301317       | Piston kit          |     |                |     |

## Section: SD 2500 BRUSH CUTTER ENGINE

| Pos. | Quantity | Spare part No | Description         | Kit | Notes | New |
|------|----------|---------------|---------------------|-----|-------|-----|
|      | 4611     |               |                     |     |       |     |
| 70   | 2        | M301399       | .Piston ring        |     |       |     |
| 71   | 1        | M223589       | .Piston pin         |     |       |     |
| 72   | 2        | M111026       | .Snap ring          |     |       |     |
| 73   | 1        | M102164       | Flywheel key        |     |       |     |
| 74   | 1        | M215541       | Grommet             |     |       |     |
| 75   | 1        | M110984       | Needle bearing      |     |       |     |
| 76   | 1        | M301203       | Crankcase + cranksh |     |       |     |
| 77   | 1        | M301153       | .Crankcase          |     |       |     |
| 78   | 4        | M213191       | .Pin                |     |       |     |
| 79   | 1        | M215545       | .Crankcase gasket   |     |       |     |
| 80   | 4        | M216027       | .Screw              |     |       |     |
| 81   | 1        | M83859        | .Oil seal           |     |       |     |
| 82   | 1        | M216500       | .Seal               |     |       |     |
| 83   | 1        | M301273       | .Crankshaft w/ball  |     |       |     |
| 84   | 1        | M213282       | ..Bearing shaft     |     |       |     |
| 85   | 1        | M216143       | ..Ball bearing      |     |       |     |
| 86   | 1        | M227141       | Housing             |     |       |     |
| 87   | 1        | M213186       | .Retaining ring     |     |       |     |
| 88   | 1        | M213187       | .Ball bearing       |     |       |     |
| 89   | 1        | M218063       | .Clutch drum        |     |       |     |
| 90   | 1        | M229812       | .Clamp              |     |       |     |
| 91   | 1        | M236381       | .Screw              |     |       |     |
| 92   | 1        | M236529       | .Split washer       |     |       |     |
| 93   | 2        | M235804       | .Screw              |     |       |     |
| 94   | 2        | M236529       | .Split washer       |     |       |     |
| 95   | 1        | M229813       | .Clamp              |     |       |     |
| 96   | 1        | M216060       | Clutch assy         |     |       |     |
| 97   | 2        | M215538       | .Clutch shoe        |     |       |     |
| 98   | 1        | M215536       | .Clutch rotor       |     |       |     |
| 99   | 2        | M223770       | .Clutch spring      |     |       |     |
| 100  | 1        | M215539       | Side plate          |     |       |     |
| 101  | 4        | M235801       | Screw               |     |       |     |
| 102  | 4        | M227633       | Washer              |     |       |     |
| 199  | 1        | M236667       | Tool kit            |     |       |     |